



Co-funded by  
the European Union



# TOYOTA HYBRID EXCELLENCE

NOVEMBRIS 2023, RVT





WHY HYBRID?



# TOYOTA GLOBAL VISION

**VIENMĒR LABĀKAIS VEIDS/CEĻŠ/RISINĀJUMS**

“Toyota rādīs ceļu uz mobilitātes nākotni, bagātinot dzīvi visā pasaulē ar visdrošākajiem un atbildīgākajiem cilvēku pārvietošanas veidiem.”



# TOYOTA: ELEKTRIFIKĀCIJAS EKSPERTS

WE LAUNCHED ELECTRIFIED VEHICLES DECADES BEFORE COMPETITORS



**24**

gadu pieredze  
hibrīda jomā



**20**

miljons hibrīdu  
pārdoti visā  
pasaulē



**44**

Toyota un Lexus  
Hybrid modeļi visā  
pasaulē



**120**

million tons  
of CO<sub>2</sub> saved



# TOYOTA VIDES IZAICINĀJUMS 2050

## 6 DROSMĪGI IZAICINĀJUMI ILGTSPĒJĪGAI SABIEDRĪBAI

### CHALLENGE 1

Reduce the average CO<sub>2</sub> emissions of new vehicles by 90% vs. 2010 levels.



**2030**

At least 35% CO<sub>2</sub> emissions reduction compared to 2010

### CHALLENGE 2

Eliminate CO<sub>2</sub> emissions at every stage of the vehicle's life cycle.



**2030**

At least 25% CO<sub>2</sub> emissions reduction compared to 2013

### CHALLENGE 3

Eliminate CO<sub>2</sub> emissions from production plants in the operating cycle



**2030**

35% CO<sub>2</sub> emissions reduction from global plants compared to 2013

### CHALLENGE 4

Reduce the quantity of water used in vehicle production plants



**2030**

Full assessment of water quality at 22 plants around the world

### CHALLENGE 5

Contribute to the creation of a recycling-based society



**2030**

At least 25% CO<sub>2</sub> emissions reduction compared to 2013

### CHALLENGE 6

Contribute to the creation of a society in harmony with nature



**2030**

35% CO<sub>2</sub> emissions reduction from global plants compared to 2013





# TOYOTA ELEKTRIFIKĀCIJAS STRATĒGIJA



# ILGTSPĒJĪGAS MOBILITĀTES VĪZIJA

## HIBRĪDS PAMATĀ

Dažādām elektrificētām tehnoloģijām un degvielām būs nozīme ilgtspējīgas mobilitātes nodrošināšanā.

Toyota Hybrid Electric arhitektūra būs galvenā.

Visus elektrifikācijas veidus (BEV, PHEV un FCEV) var atvasināt no Toyota hibrīda sistēmas pamata arhitektūras.

### FULL HYBRID AS A TECHNOLOGY BENCHMARK

Energy  
diversification

CO<sub>2</sub>  
reduction

Air  
quality

### HYBRID ELECTRIC TECHNOLOGY

Gasoline  
Diesel

Gaseous  
fuels

Biofuels

Synthetic  
fuels

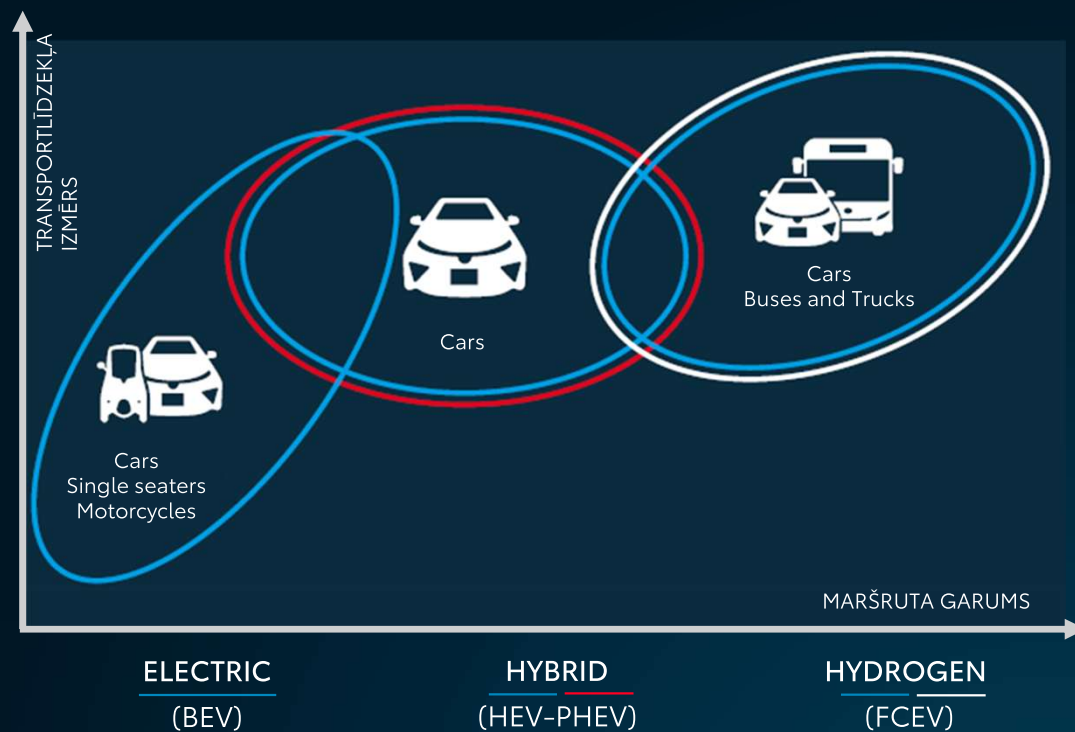
Electricity

Hydrogen



# TOYOTA'S ELECTRIFICATION SOLUTIONS

## DAŽĀDU TEHNOLOĢISKO ARHITEKTŪRU LĪDZĀSPASTĀVĒŠANA



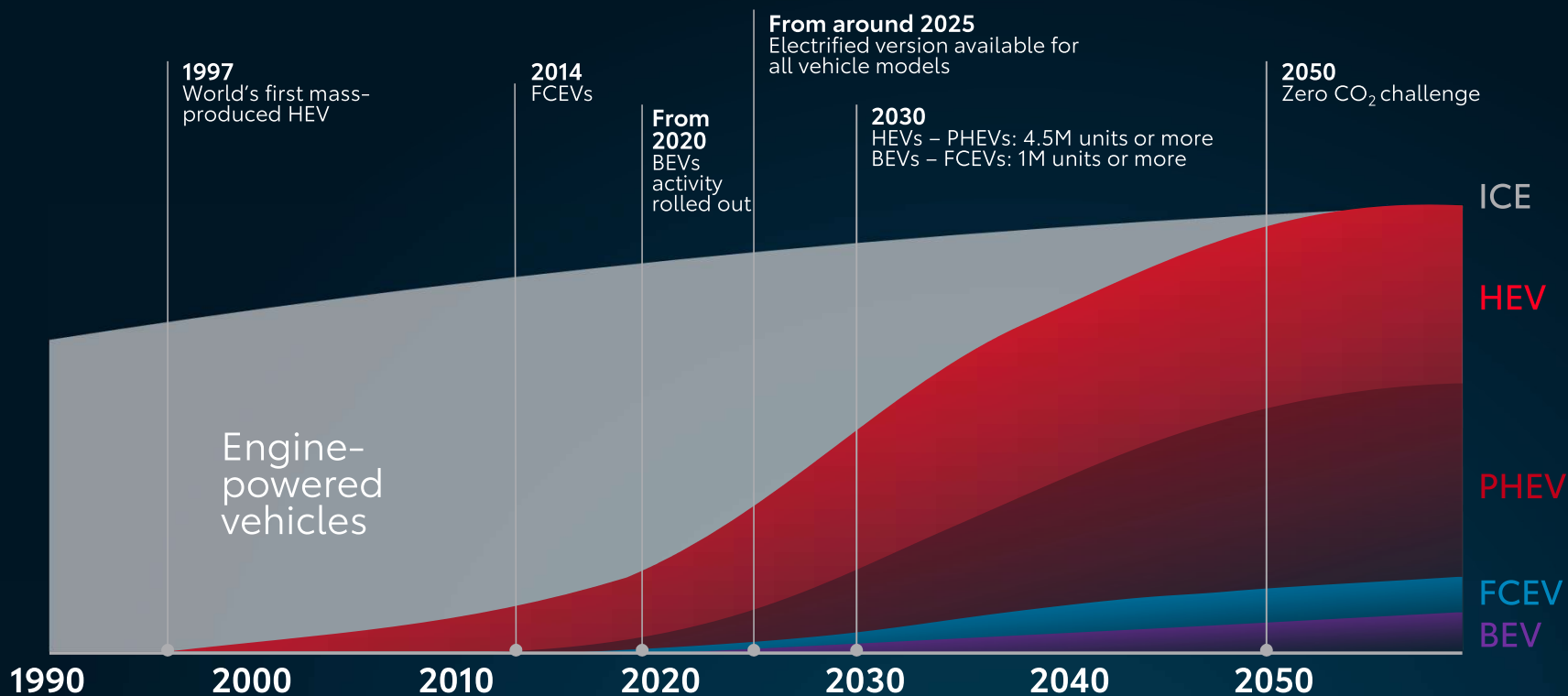
Mērķis ir piedāvāt piemērotākos pārvietošanās veidus, īstajā laikā un par pareizo cenu





# GLOBĀLA SPĒKA AGREGĀTA EVOLŪCIJAS PROGNOZE

## POPULARIZING ELECTRIFIED VEHICLES



# HIBRĪDS KĀ CEĻŠ UZ CO2 UN NOX SAMAZINĀŠANU

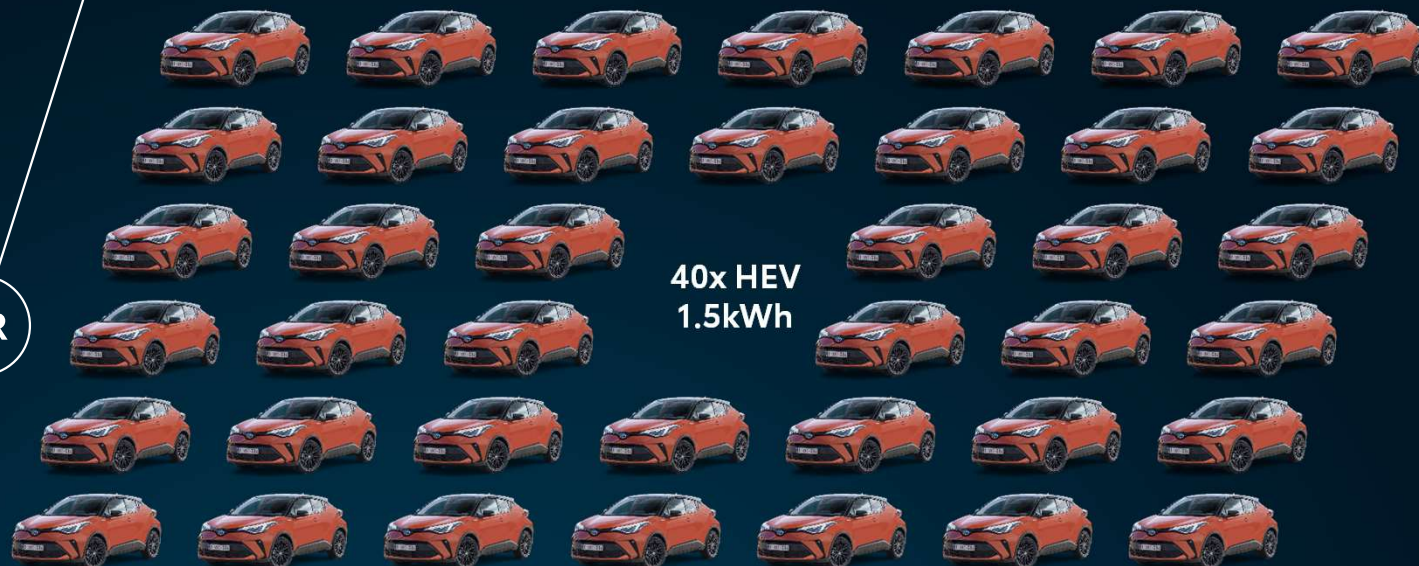


1x BEV  
60kWh

-125g / km

Stratēģisks lēmums izstrādāt hibrīdu masveida, pamatojoties uz akumulatora izmaksām, uzlādes infrastruktūras prasībām un elektroenerģijas ražošanas reģionālajām atšķirībām

OR



40x HEV  
1.5kWh

$-(0.3 \times 125) \times 40 = -1,500 \text{ g/km}$





# TOYOTA ELEKTRIFICĒTI MOBILITĀTES RISINĀJUMI

# 3 ELEMENTI VISU ELEKTRIFICĒTO RISINĀJUMU PAMATĀ



## ELECTRIC MOTOR

pilnībā vai daļēji  
veicina  
transportlīdzekļa  
piedziņu



## BATTERY

uzglabā enerģiju  
elektromotoram

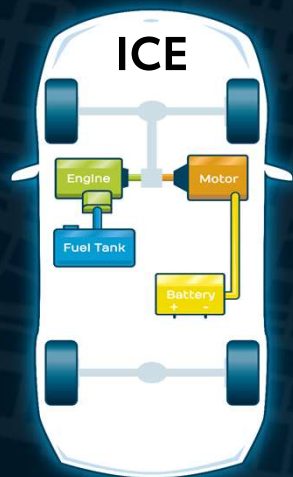


## POWER CONTROL UNIT

kontrolē jaudas  
plūsmu hibrīda  
sistēmā

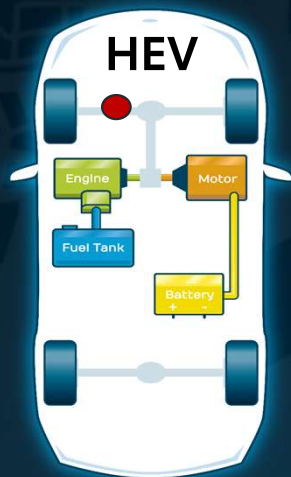


# ELEKTRIFICĒTIE TRANSPORTLĪDZEKĻI: GALVENĀS SASTĀVDAĻAS



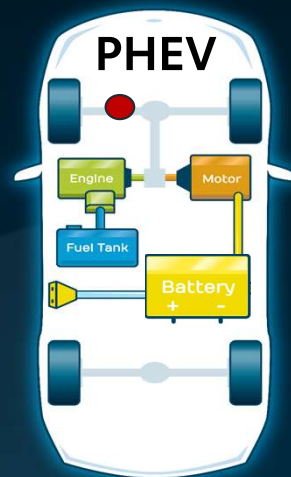
Benzīna dzinējs  
Degvielas tvertne  
Mehāniskā transmisija  
[Ietver "vieglu" hibrīdu]

ICE VEHICLE & MILD HYBRID



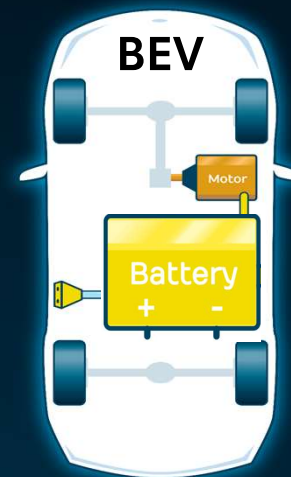
+ Akumulators (1-2 kWh)  
+ elektromotors  
+ Strāvas vadības bloks  
+ Jaudas sadalīšanas ierīce

HYBRID ELECTRIC VEHICLE



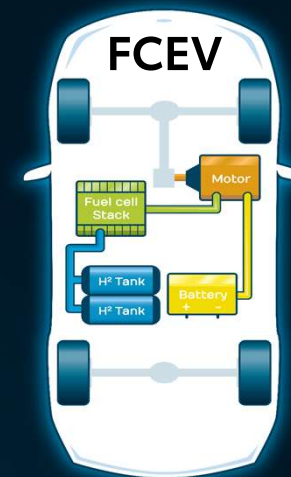
+ Lielāks akumulators (8-18 kWh)  
+ Lielāks elektromotors  
+ Iebūvēts 220V lādētājs  
+ Ārējā lādēšana

PLUG-IN HEV



- Benzīna dzinējs/degviela  
- Mehāniskā transmisija  
- Jaudas sadalīšanas ierīce  
+ Liels akumulators (>60 kWh)  
+ Līdzstrāvas ātra uzlāde

BATTERY ELECTRIC VEHICLE



- Mazāks akumulators (1-2 kWh)  
- Ārējā maksa  
+ Degvielas elementi  
+ Ūdeņraža tvertne (700 MPa)

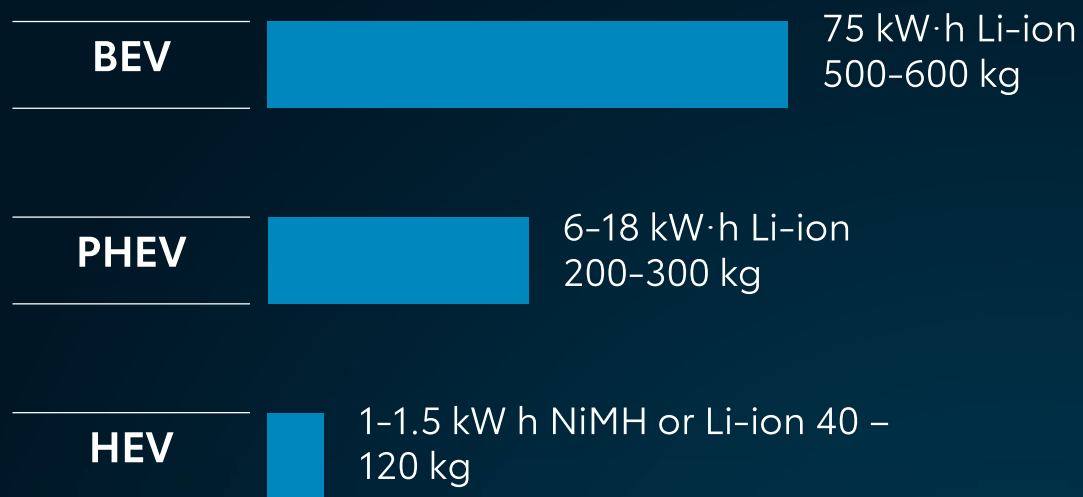
FUEL CELL ELECTRIC VEHICLE



# BATERIJU VEIDI

KATRAI SISTĒMAI ATBILSTOŠĀ AKUMULATORA IZVĒLE

## BATTERY WEIGHT

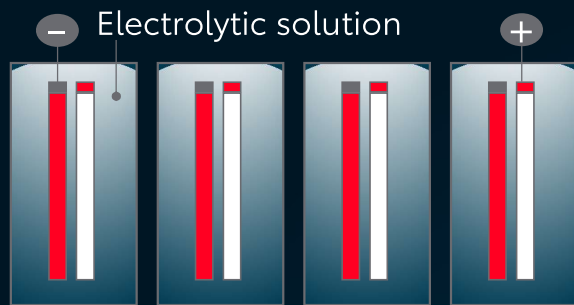


N.B. The weight can differ depending on model and EV range



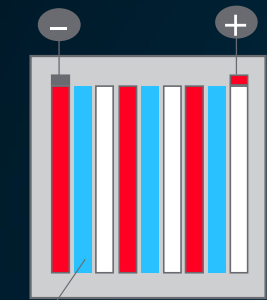
# TOYOTA - PANASONIC PARTNERSHIP

## DEVELOPING NEW GENERATION OF HIGH-PERFORMANCE BATTERIES



LITHIUM-ION BATTERY

SOLID-STATE BATTERY



Solid electrolyte

- » Better performance
- » Smaller and safer
- » Faster charging times





# TOYOTA HYBRID TECHNOLOGY





# WHAT IS HYBRID?

Two power sources

## WHAT IS HYBRID?

Hybrid technology is simple and offers an optimal balance of performance and economy



**PETROL ENGINE**

For high speed driving



**ELECTRIC MOTOR**

Powers the car at low speed



**BATTERY**

Recharges itself during driving



**HYBRID**

Efficient  
at high speed

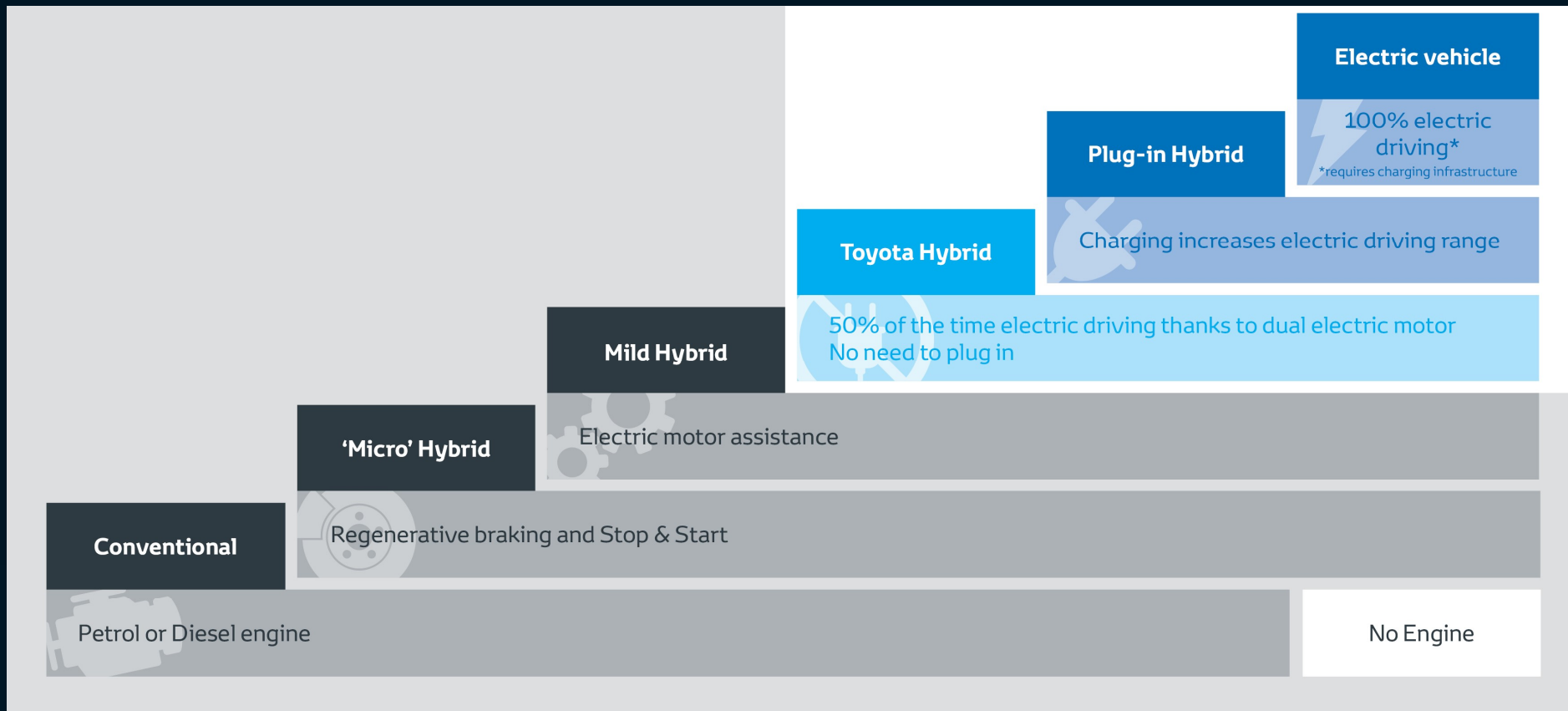
Efficient  
at low speed and  
acceleration

To store and reuse  
otherwise wasted  
braking energy  
and energy leftovers

For maximum power



# CLASSIFICATION OF HYBRID / ELECTRIC VEHICLES

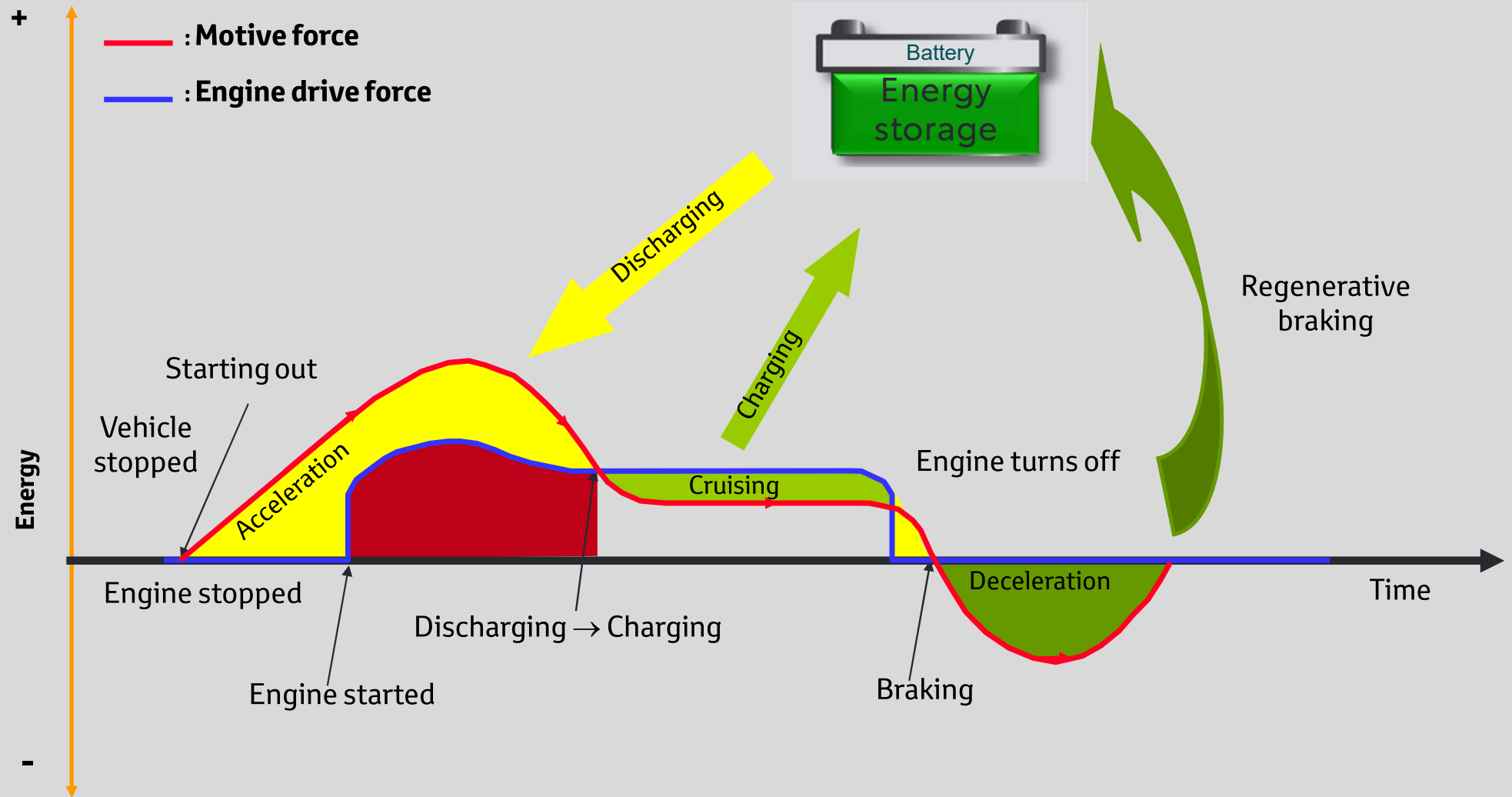




# HOW TOYOTA HYBRID WORKS

# TOYOTA HYBRID SYNERGY DRIVE®

Energy management

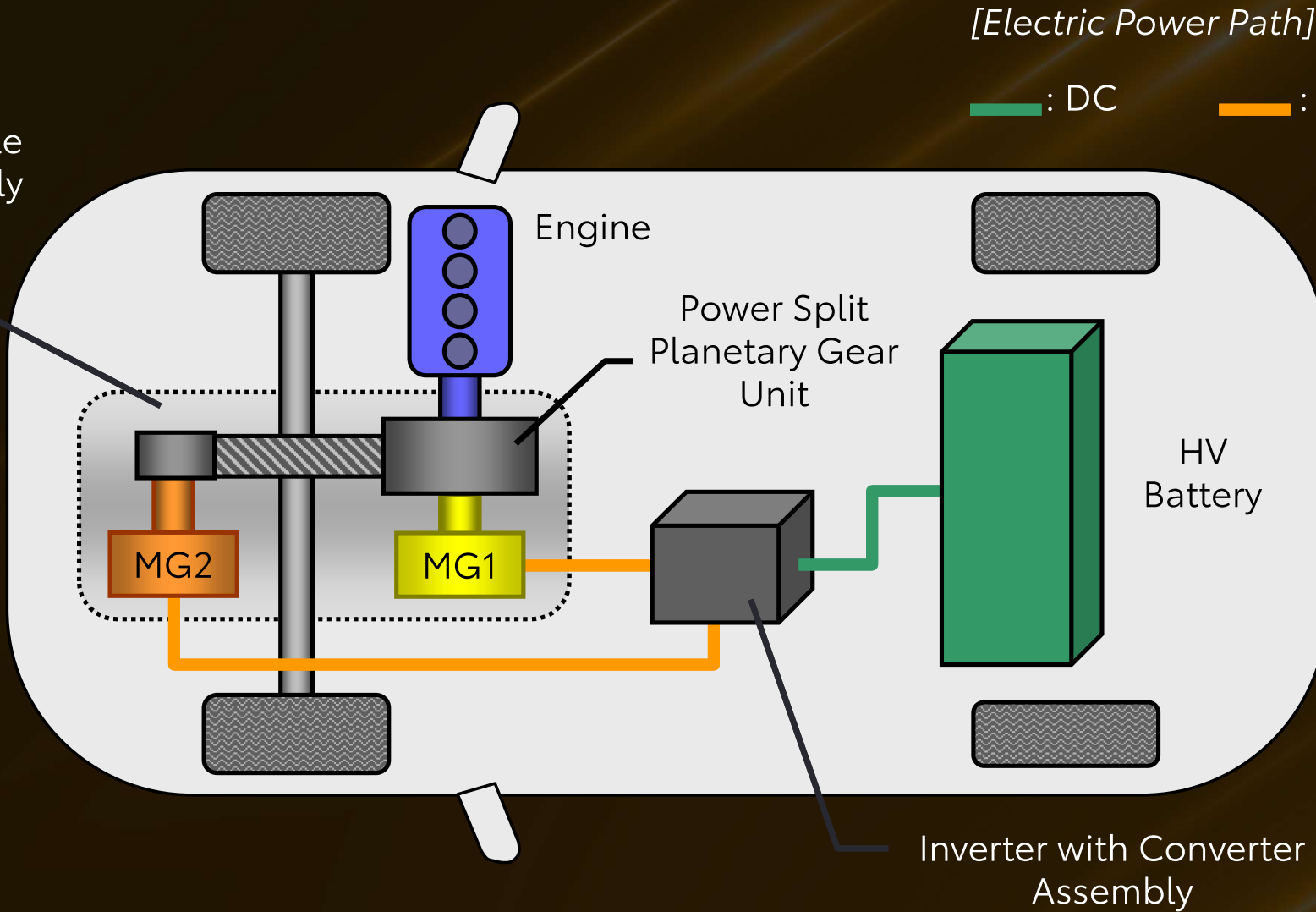




# HYBRID TRANSAXLE 4TH GEN. LAY-OUT



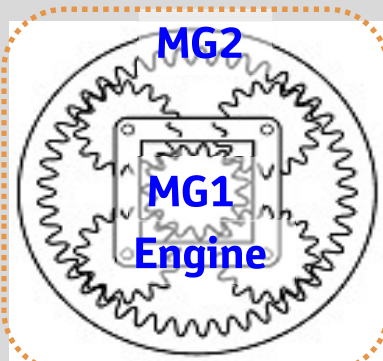
Hybrid Transaxle Assembly



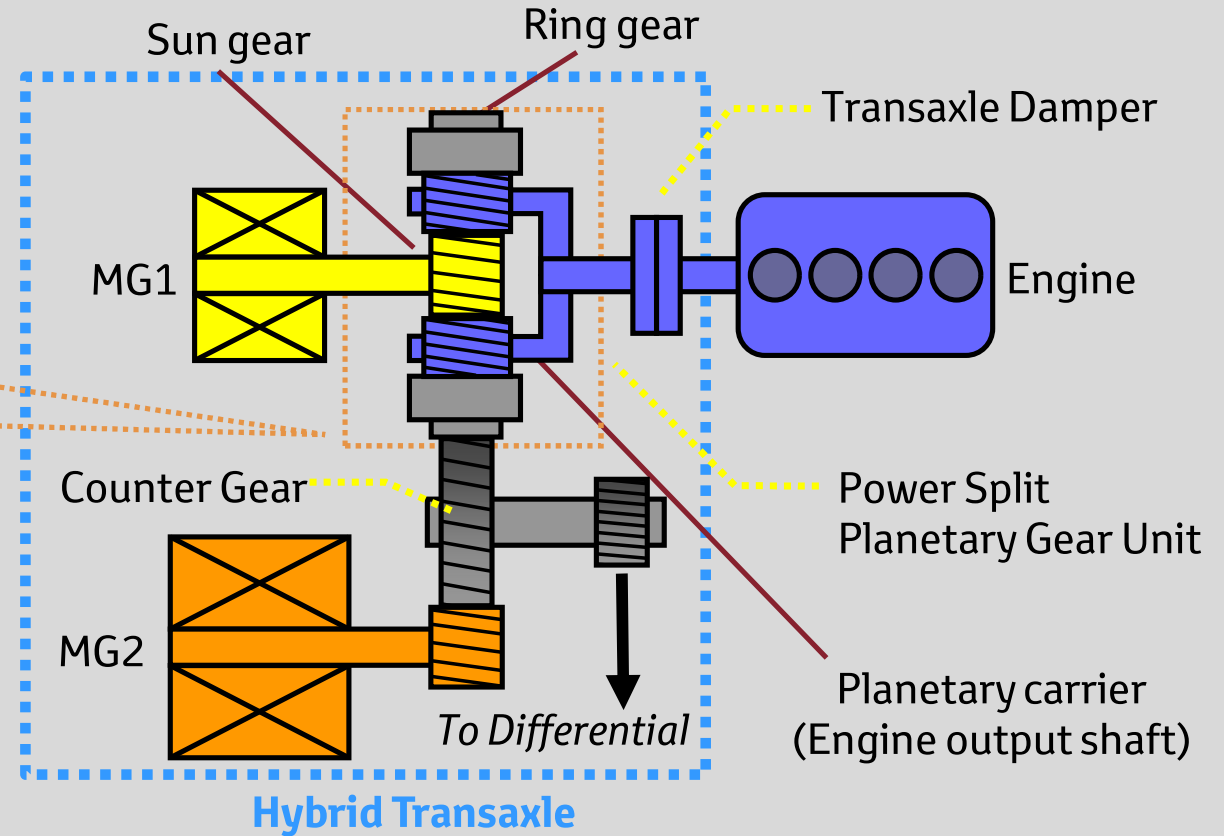
# HYBRID TRANSAXLE



## Power split device



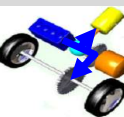
**Planetary  
Gear unit**



Sun Gear: MG1 (Generator)

Ring Gear: MG2 (Motor)

Carrier: Engine output shaft



# HYBRID TRANSAXLE



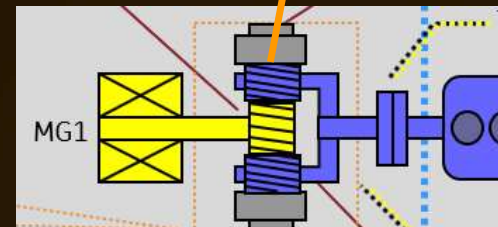
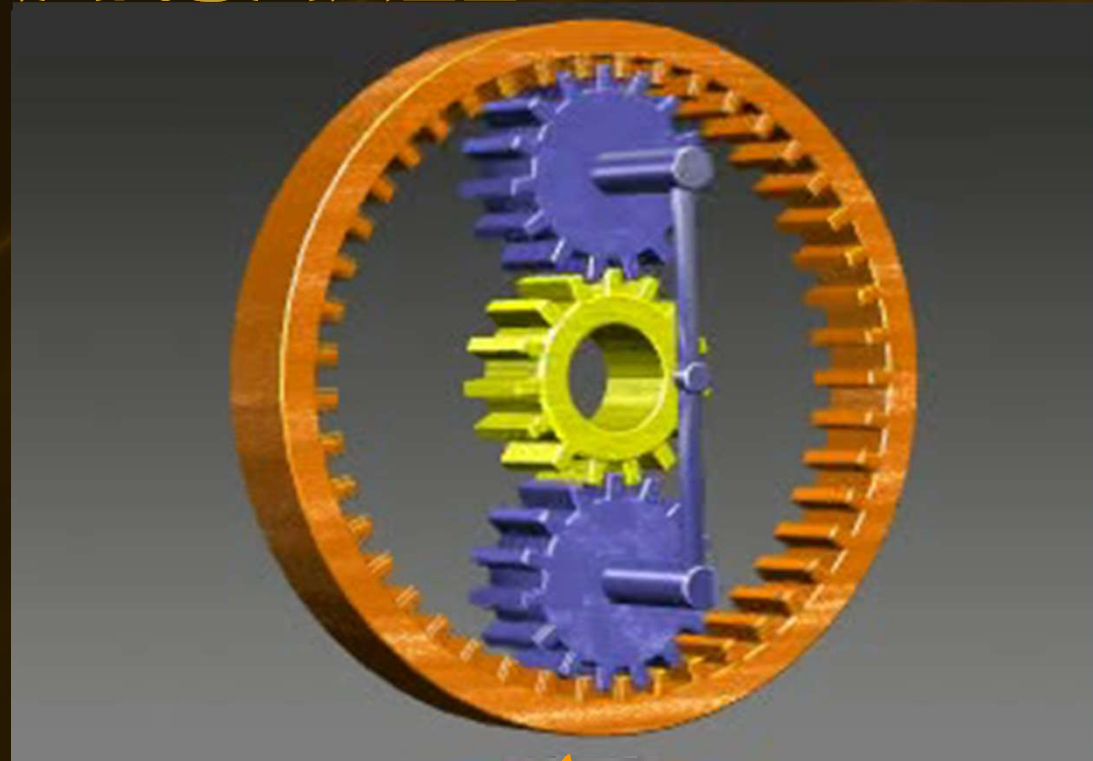
## Power Split device

### 1. Sun gear BLOCKED

- Carrier is driving force
- High rpm ring gear
- = High wheel speed

### 2. Sun gear spinning

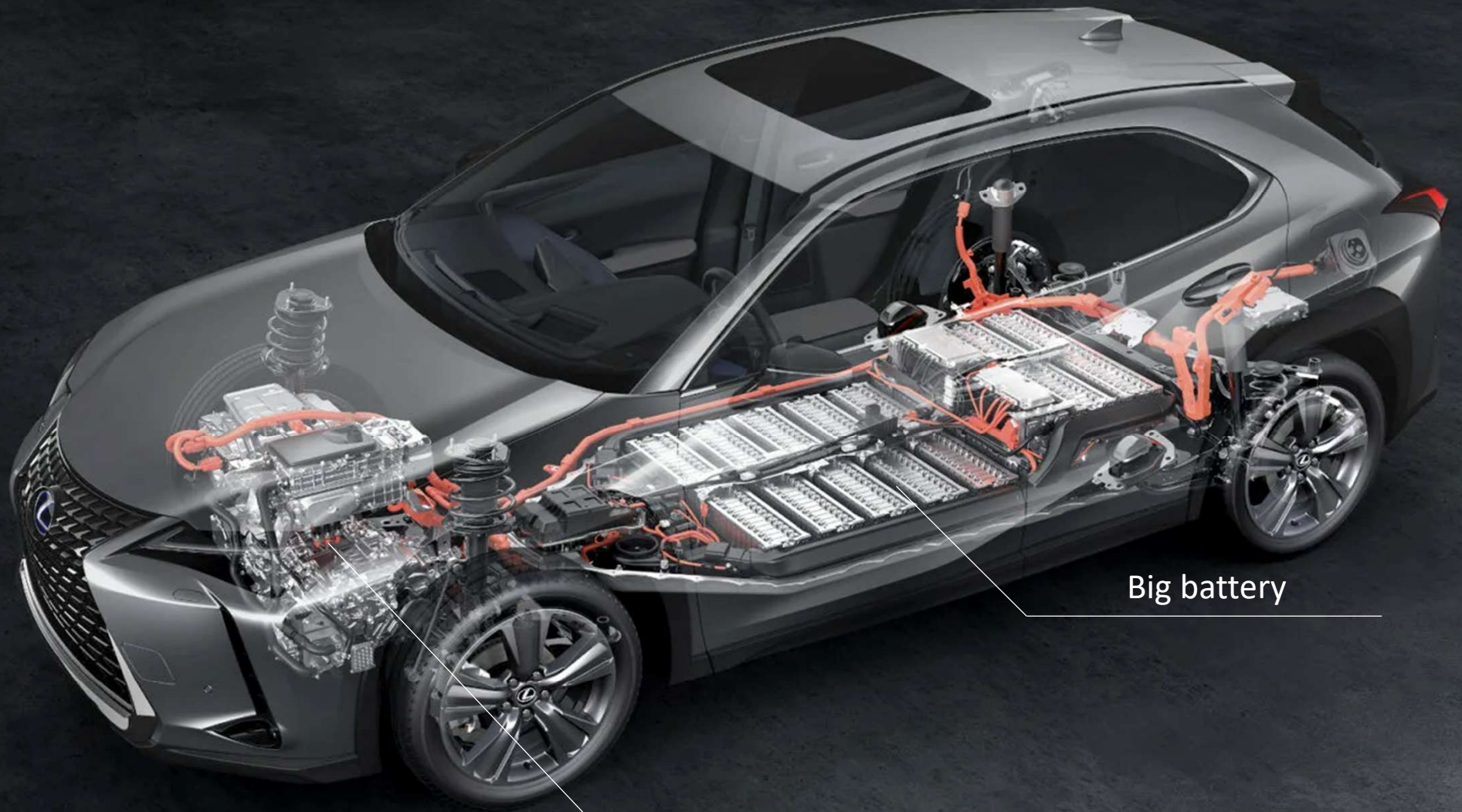
- Reduction rpm ring gear
- = lower wheel speed







BEV



Big battery

Electric motor

# BATTERY GENERAL KNOWLEDGE:

- TEMPERATURE DEFINES RANGE

	WLTP combined	Winter combined (-15C)	Winter combined (+1C)	Summer Combined, Warm (+15C)	Summer City slow driving speeds, Warm (+15C)	Highway only (100 km/h +), Warm (+15C)
Range	350	200	230	350	400	200
Vs. WLTP		-40%	-30%	0%	+14%	-43%

DATA TO BE CONFIRMED FOR  
Table with example data to illustrate impact



FCEV

# MIRAI



# FCEV System Overview

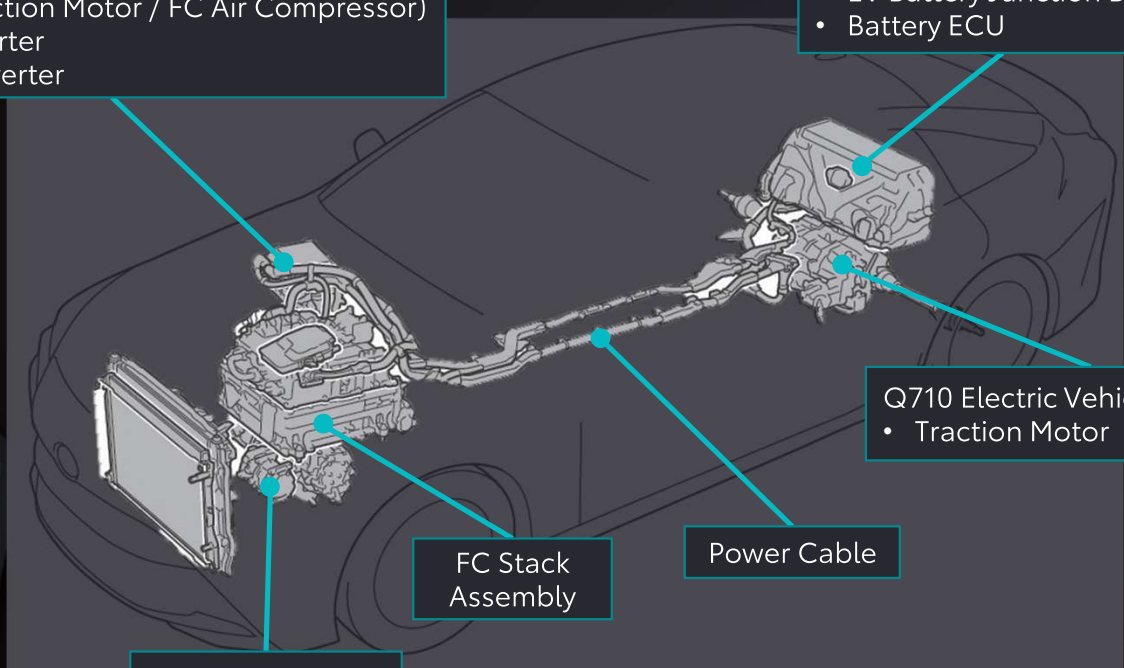
## Hybrid system

Inverter with Converter Assembly:

- MG ECU
- Inverter (Traction Motor / FC Air Compressor)
- Boost Converter
- DC/DC Converter

HV Battery Assembly

- Battery Stack
- EV Battery Junction Block
- Battery ECU



Q710 Electric Vehicle Transaxle

- Traction Motor

FC Stack Assembly

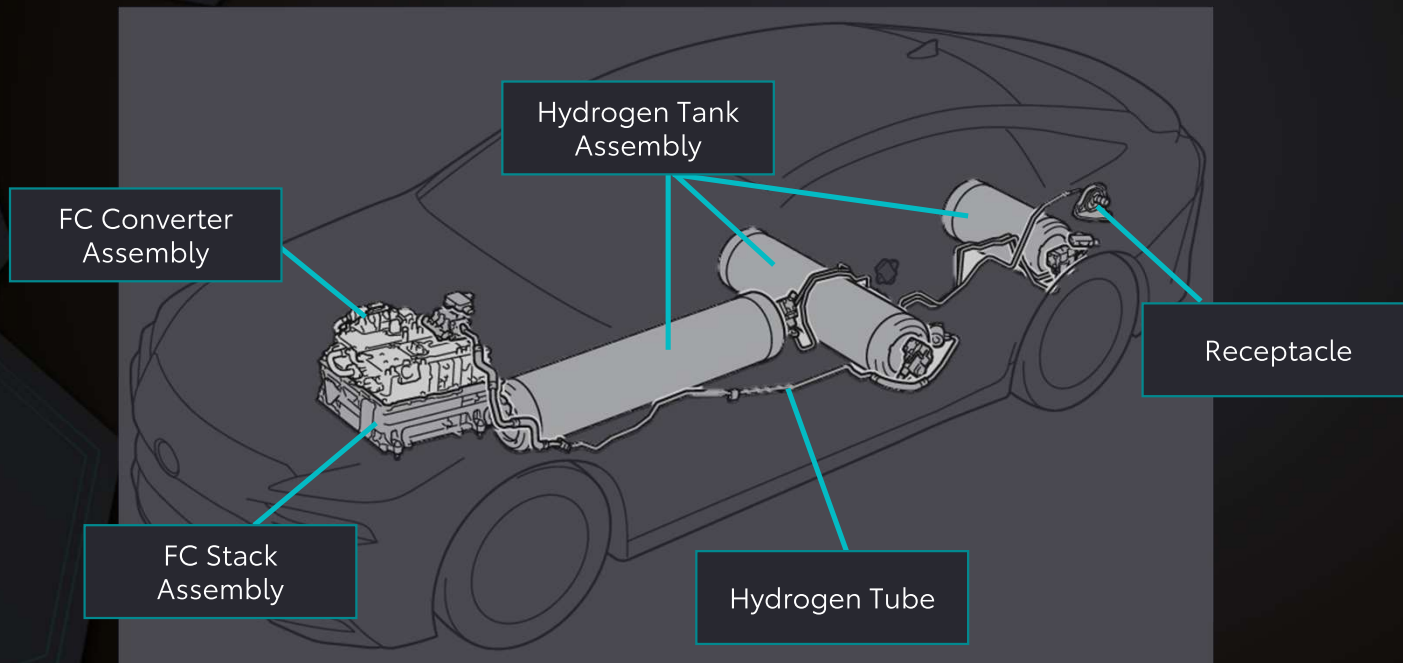
Power Cable

Compressor with Motor Assembly

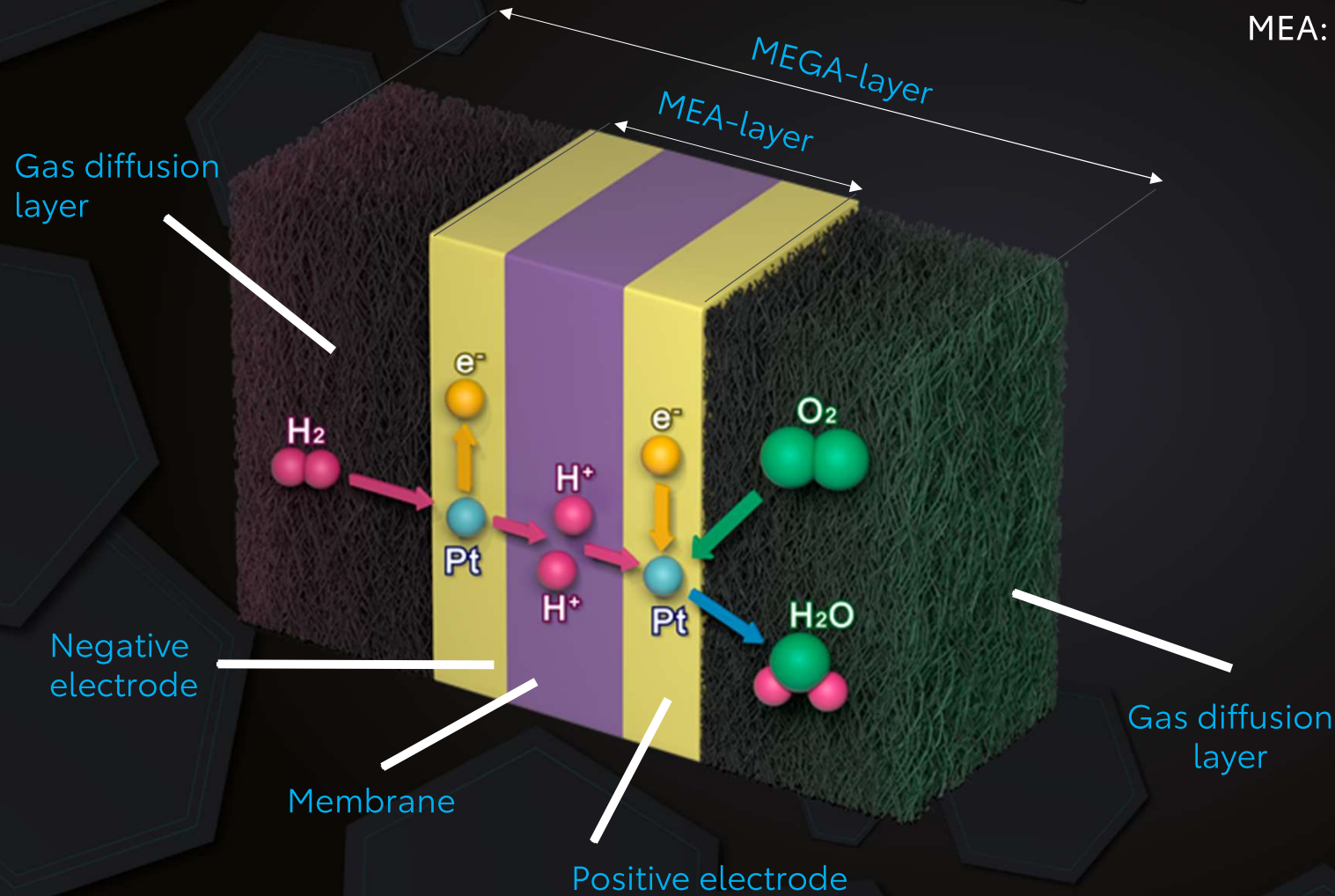


# FCEV System Overview

- FC system



# Fuel Cell Design



MEGA: Membrane Electrode Gas Diffusion Assembly

MEA: Membrane Electrode Assembly with Catalyst





## Fully redesigned FC system

2nd Generation Toyota Fuel Cell System



Prototype shown. Production model to be introduced in your region and country may vary.

# TOYOTA OFFICIAL PARTNER OF ENERGY OBSERVER



\*Picture from: [global.Toyota/en/newsroom](https://global.toyota/en/newsroom)





Toyota Times, LUNAR CRUISER



Jul. 21, 2023

**Development Status  
Toyota's Manned  
Pressurized Rover and...**

Beyond Zero, Presentation, LUN...



Sep. 18, 2020

**Tackling challenges is in  
the "DNA of Toyota  
people"**

Toyota Times, LUNAR CRUISER



Sep. 11, 2020

**"Toyota should be  
involved in space" The  
catalyst to joint...**

Toyota Times, LUNAR CRUISER



Sep. 04, 2020

**Why Toyota is targeting  
space: An interview with  
Executive Mr. Terashi &...**

Toyota Times, LUNAR CRUISER

\*Picture from: global.Toyota/en/newsroom



## LIQUID HYDROGEN-POWERED COROLLA AND GR86 (CARBON-NEUTRAL FUEL) TO PARTICIPATE IN SUPER TAIKYU AT AUTOPOLIS



Hydrogen-powered Corolla



GR86 (carbon-neutral fuel)

\*Picture from: [global.toyota/en/newsroom](https://global.toyota/en/newsroom)





Toyota Motor Corporation



HySE-X1 \* Mockup image for illustration purposes only

The HySE (Hydrogen Small mobility & Engine technology) research association will enter our hydrogen engine vehicle, the HySE-X1, in the "Mission 1000" Challenge of the "Dakar 2024" (Dakar Rally\*1) set to be held in Saudi Arabia from January 5 to 19, 2024.

\*Picture from: global.Toyota/en/newsroom

Beyond Zero, News Release,

Jul. 31, 2023

Toyota Accelerates Lo Development of Intelligence and...



Beyond Zero, News Release,

Jun. 26, 2023

Toyota, Toyota Tsushc and Mitsubishi Kakok Introduce Thailand's f



Beyond Zero, News Release,

May 30, 2023

Joint Press Conferenc Daimler Truck, Mitsub Fuso, Hino, and Toyot:



Beyond Zero, Presentation, I

May 30, 2023

Daimler Truck, Mitsub Fuso, Hino and Toyota





THANK YOU!

